



*The Glue People*

Trade Grade Products Ltd  
10 Victory Close  
Woolsbridge Industrial Park  
Three Legged Cross  
Wimborne, Dorset, BH21 6SX

Tel 01202 820177  
Fax 01202 814011

# TradePUR EC400

**Two part easy mix polyurethane adhesive.**

## General Description

A two-component polyurethane adhesive. The formulation has been designed to give ease of mixing for notched scraper applications.

This filled adhesive has been formulated for the bonding of uPVC and GRP sheets to most building substrates, including brickwork, plaster, concrete, blockwork, etc.

## Application

### Preparation

Surfaces must be clean, dry and free from any contaminants liable to impair adhesion. New build structures should be allowed to dry out for at least 6 weeks prior to application of EC400 and should then have a moisture content on the surface and in the core of less than 14%. Very porous substrates may be sealed with a dilution of PVA. Ensure that the PVA is completely dried out (at least 8 hours) prior to application of EC400.

All materials should be allowed to acclimatise for at least 24 hours before bonding. The sheeting, air temperature, and substrate should all be close to the final operational temperature of the building prior to application to avoid stresses from expansion of the plastic sheeting.

### Method of application

TradePUR EC400 is supplied as a 6.5 kg pack. The mix ratio 12:1 by weight. Normally, Part A is contained in a 5L bucket and part B in a sealed sachet. Once mixed the pot life is 10 minutes @ 20°C (Longer at lower temperatures.) and so substrate preparation should be complete before mixing. Add all of the part B to the part A and stir until a uniform colour is achieved ensuring that the sides are scraped down often during mixing. When mixed, apply the adhesive to one surface only. Apply to sheet with a 6mm notched trowel and apply immediately to the substrate smoothing outwards from the centre. Flat plastered walls can have 4-5mm. Leave to cure for at least 4 to 6 hours before removing the protective film.

## Bonding / Pressure range

Apply pressure as necessary to hold the substrates in contact until curing has occurred. Allow 4-6 hours for full cure (longer if temperatures are below 15°C). Mixed adhesive should be used within 30 minutes.

## Coverage

For cladding walls with PVC sheeting, use 1 x 6.5Kg kit for every 2.5M<sup>2</sup> sheet.

**Physical Data**

<b>Base</b>	Polyurethane
<b>Viscosity @ 20°C</b>	Part A: Paste approx 3850 poise Part B: Low viscosity liquid
<b>Specific gravity @ 20°C</b>	Part A: 1.70 – 1.73 Part B: 1.21 – 1.23
<b>Chemical resistance</b>	Resistant to water, dilute acids and alkalis and aliphatic oils.
<b>Solvents</b>	None.
<b>Flammability</b>	N/A
<b>Service temperature</b>	-40°C to +130°C
<b>Application temperature</b>	Minimum +10°C Maximum +30°C
<b>Storage life @ 25°C</b>	6 months in unopened containers. Store between 5°C and 25°C.

**Important Notice**

Data contained in this document is for information only and is believed to be reliable. Trade Grade Products Ltd (TGP) cannot assume responsibility for results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability of the product for any specific purpose and TGP is pleased to provide a sample upon request.

Before using this product ensure that you have been supplied with and have read carefully the following information.

- The hazard label (complying with latest CDG/CPL regulations) applied to the container.
- Material Safety Data Sheets, TradePUR EC400 A and B.