

Trade Grade Products Ltd

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TRADE OCK Cyano **Activate**[®]

Activator for Superglues.

General Description

Tradelock Cyano Activate is used for the fast curing of Cyanoacrylates, depositing a correct balance of neutralising ions on the surface, stimulating attraction for the adhesive and preparing the surface for bonding. It is primarily designed for the fast cure of thick deposits of adhesive or for post curing outside of the bond line. Tradelock Cyano Activate® prevents the absorption of the lower viscosity superglues into porous items and helps to bridge gaps which decrease polymerisation times.

Application

Ensure that all parts to be bonded are clean, dry and free from dust / grease or any other contaminants liable to impair adhesion. Tradelock Cyano Activate can be applied by brush or by spraying on to the surface to be bonded, allow the solvents to evaporate before bonding.

Physical data

Solvent base Heptane

Colour Slightly off-white / Amber

Very fast, Usually < 10 seconds Cure speed

Viscosity < 10 cps

Specific gravity 0.87

Operating temperature -5°C up to +25°C

Shelf life 12 months in unopened containers

General Information

Products should be ideally stored in a cool, dry location in unopened containers at a temperature between 8° to 28°C unless otherwise labeled. Optimal storage is at the lower half of this temperature range. For specific shelf-life information, contact Trade Grade Products at the above address.

Important Notice

This leaflet is for general guidance only and may contain inappropriate information under particular conditions of use. All recommendations and suggestions are therefore made without guarantee. Samples will be provided upon request to enable customers to satisfy themselves as to the suitability of the product for any specific purpose and to assess the product under their own working conditions.

Before using this product ensure that you have been supplied with and have read carefully the following information.

- The hazard label (complying with latest CDG/CPL regulations) applied to the container.
- Material Safety Data Sheet, Tradelock Cyano Activate.