



**BeardowAdams**  
Unique in hot melts



## BORDEN BAMFutura 308

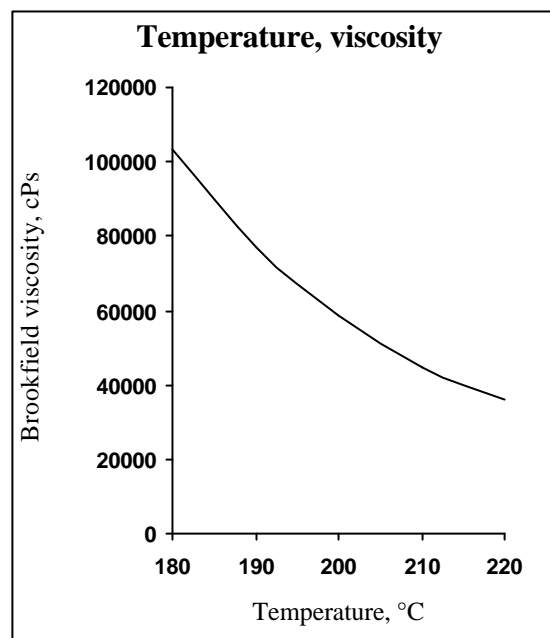
### Special features

BORDEN BAMFutura 308 represents a new concept in edge-banding hot melts based on the concept that for quality woodworking operations, adhesives should be clean and easy to handle, odourless and not fume, being unfilled this enables the coating weight to be substantially reduced leading to a significant increase in mileage with no sacrifice in performance. A very high tack adhesive providing excellent adhesion to difficult substrates such as primed PVC and high pressure laminates.

### Applications

#### Woodworking

An unfilled medium viscosity adhesive for soft forming and edge-banding where difficult substrates are used, e.g. PVC, HPL, Solid Wood etc.



### Methods of application - Roller

Suggested application temperature is 180°C to 200°C depending upon substrates.

### Technical characteristics

Adhesive type	Synthetic polymer based hot melt
Brookfield viscosity	See curve above for typical values
Viscosity at suggested	
Application temperature	68000cP at 200°C (typical value)
Ring and ball softening point	100°C (typical value)
Adhesive open time	Medium/Long
Adhesive molten tack	Very High
Colour	Clear in a thin film
Physical form	Prills

FDA approved All the constituent parts of this adhesive have been approved by the American FDA under CFR 21.175.105 (adhesives)

**TDS number/date** BORDEN BAMFutura 308 - Issue 1, November 1999. BC

Except as provided by law no liability is accepted for any loss or damage or consequential loss arising from the use of the Company's products, or from the use of the information given in its publications; no warranty is given or implied that use of any information any product of the Company does not infringe the rights of any third party. Prospective users shall be solely responsible for any use made of the products and/or information and should therefore satisfy themselves by appropriate trials that the product to be used is suitable for the intended use, and that such use will not infringe any proprietary right of any third party.

**Borden Chemical UK Ltd**, Sully, South Glamorgan, CF64 5UY, UK **Tel: +44 (0) 845 310 9200**  
**Fax: +44 (0) 845 310 9035** **E-mail: [eurossales@bordenchem.com](mailto:eurossales@bordenchem.com)**

## **Burns**

Do not attempt to remove cold adhesive from skin – seek medical advice.

## **Hot fumes**

Do not inhale. Use in a well ventilated area.

## **Fire risk**

Use at recommended running temperatures. **Thermal stability**

All BORDEN BAM hot melt adhesives are formulated to minimise the risk of degradation at elevated temperatures. To ensure clean running, however, keep to the suggested application temperature, check thermostats regularly and never exceed 200°C.

## **Storage**

Store in a clean dry place at temperatures between 5 and 30°C with containers kept closed. Use oldest stock first.

## **Further advice**

If you require any further details on this hot melt adhesive or any other product from our range, or you would like to arrange samples and trial quantities, contact us from the details provided.

## **Please note**

The statements made in this data sheet are drawn from experience in the field and the result of very careful laboratory evaluations by trained and qualified staff employing British Standard and similar test methods. No guarantee can be made, however, as regards specific applications as conditions and substrates etc are different for each individual case. Full production trials and end-use testing should be undertaken to properly evaluate any adhesive under specific conditions.

Except as provided by law no liability is accepted for any loss or damage or consequential loss arising from the use of the Company's products, or from the use of the information given in its publications; no warranty is given or implied that use of any information any product of the Company does not infringe the rights of any third party. Prospective users shall be solely responsible for any use made of the products and/or information and should therefore satisfy themselves by appropriate trials that the product to be used is suitable for the intended use, and that such use will not infringe any proprietary right of any third party.

**Borden Chemical UK Ltd**, Sully, South Glamorgan, CF64 5UY, UK **Tel: +44 (0) 845 310 9200**  
**Fax: +44 (0) 845 310 9035** **E-mail: [eurosales@bordenchem.com](mailto:eurosales@bordenchem.com)**