



The Glue People

Trade Grade Products Ltd
 Unit 2, Thorne Way
 Woolsbridge Industrial Park
 Three Legged Cross, Wimborne
 Dorset, BH21 6FB
 Tel 01202 820177
 Fax 01202 814011

Trademelt D151

Synthetic resin based hot melt adhesive.

PRODUCT

MAIN USE: Universal adhesive.
 SUBSTRATES: Wood, plastics, ceramics, treated carton, etc.

APPLICATION

METHODS: Hot melt guns or bulk applicators.
 TEMPERATURE: 180°C – 210°C
 CLEANING: Solvent

PROPERTIES

VISCOSITY: 9000 cps @180°C (typical value)
 (Brookfield Thermocel MC07/ASTM D.3236)
 OPEN TIME: 30 to 35 seconds (approx.)
 SETTING TIME: Medium
 SOFTENING POINT R&B: 91°C – 93°C (MC08/ASTM E:28)
 DENSITY: 0.99 g/cc @ 23°C
 COLOUR: Amber
 SIZE: 115 mm sticks, 12 mm diameter.
 SHELF LIFE: 2 years when stored in cool, dry conditions.

HEALTH & SAFETY

Adhesive is completely inert at room temperature. Contact with molten product will cause burns.

Important Notice

Data contained in this document is for information only and is believed to be reliable. Trade Grade Products Ltd (TGP) cannot assume responsibility for results obtained by others over whose methods we have no control.

It is the user's responsibility to determine suitability of the product for any specific purpose and TGP is pleased to provide a sample upon request.

Before using this product ensure that you have been supplied with and have read carefully the following information.

- The hazard label (complying with latest CDG/CPL regulations) applied to the container.
- Material Safety Data Sheet, Trademelt D151.