



The Glue People

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Trademelt D128

Hot melt adhesive.

General Description

Main use:	General purpose, product assembly.
Substrates:	Various.
Characteristics:	Good hot tack and thermal stability.

Application

Methods:	Wheel, jet and roller.
Temperature:	150°C to 170°C.

Physical Data

Adhesive type	Hot melt adhesive.
Viscosity	7600cP @ 160C. (Brookfield Thermocel MC07/ASTM D.3236)
Open time	Medium.
Setting time	Medium.
Softening point R&B	75°C (MC08/ASTM E:28)
Specific gravity	0.99 @ 23°C
Colour	White, Translucent
Storage life	2 years when stored in cool, dry conditions.

Health & Safety

Adhesive is inert at room temperature.

Contact with molten product will cause burns.

Refer to Material Safety Datasheet before use.

General

For safe handling information on this product, consult the material safety data sheets, (MSDS).

Storage

*****PROTECT FROM FROST*****

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° to 28°C (46° to 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container. For specific shelf-life information, contact Trade Grade Products at the above address.

Data Ranges

The data contained herein may be reported as a typical value and/or range. Values are based on actual test data and are verified on a periodic basis.

Important Notice

Data contained in this document is for information only and is believed to be reliable. Trade Grade Products Ltd (TGP) cannot assume responsibility for results obtained by others over whose methods we have no control.

It is the user's responsibility to determine suitability of the product for any specific purpose and TGP is pleased to provide a sample upon request.

Before using this product ensure that you have been supplied with and have read carefully the following information.

- The hazard label (complying with latest CDG/CPL regulations) applied to the container.
- Material Safety Data Sheet, Trademelt D128.