



*The Glue People*

**Trade Grade Products Ltd**  
Unit 2, Thorne Way  
Woolsbridge Industrial Park  
Three Legged Cross  
Wimborne, Dorset, BH21 6FB

Tel 01202 820177  
Fax 01202 814011

# TradePUR RC261

**Roller coating polyurethane.**

## General Description

TradePUR RC261 is a single component, moisture curing polyurethane adhesive developed to meet exacting industrial standards in a new climate of environmental awareness. This product has been formulated to enable users to comply with up to date health and safety and environment protection legislation. The adhesive has been produced to give exceptional levels of adhesion to a wide variety of substrates, coupled with the advantages associated with roller coating polyurethane adhesives has offered the panel industry a new exciting solution to environmental problems.

This formulation is suitable for bonding many substrates such as steel, aluminium, polyurethane foams, wood, mineral wood, polystyrene foams, GRP, uPVC and many plastic materials. TradePUR RC261 has found a wide scope of applications from the manufacturing of portable buildings to architectural cladding and insulated door panels.

Due to the careful selection of chemicals used in the production of this adhesive; the cure rate characteristics can be accurately controlled. To achieve this control the adhesive should be applied together with a precise amount of water mist. TGP's coupling of chemistry together with application engineering ensures a total adhesive package with guaranteed results.

TradePUR RC261 is also used in quality processes associated with textile bonding, automotive seats and office furniture.

## Application

### Preparation

Surfaces must be clean, dry and free from any contaminants liable to impair adhesion. Metal surfaces such as galvanised steel and untreated aluminium require the use of a primer in order to obtain a satisfactory bond.

### Method of application

It is suitable for application by conventional equipment; either by hand or automatic systems. The adhesive is applied to one surface only. TradePUR RC261 may be applied directly to polystyrene foam without causing cell attack.

## Bonding / Pressure range

The table below is a guide to cure times and assumes 100% relative humidity as obtained by spraying 7-10% water mist in to the adhesive.

Temperature (°C)	Open Time	Press Time	Total Cure Time
10	40	80	120
12	36	72	108
14	31	62	93
16	26	53	79
18	23	47	70
20	20	40	60
22	16	33	49
24	14	29	43
26	12	25	37
28	11	23	34
30	10	20	30

**Special comments**

Since TradePUR RC261 cures upon exposure to humid air, special consideration should be given to handling and storage of the material.

**Physical Data**

<b>Base</b>	Polyurethane
<b>Colour</b>	Green
<b>Viscosity @ 20°C</b>	4000 - 6500 cps
<b>Specific gravity @ 20°C</b>	1.10 – 1.16
<b>Non volatile content</b>	97 – 100%
<b>Flammability</b>	No flash point
<b>Coverage</b>	Up to 20m <sup>2</sup> per litre depending on the substrates being bonded.
<b>Chemical resistance</b>	Resistant to water, aliphatic oils, dilute acids and alkalis.
<b>Service temperature</b>	-40°C to +130°C
<b>Application temperature</b>	Minimum +10°C / Maximum +25°C
<b>Storage life @ 25°C</b>	3 months in unopened containers. Store between 5°C and 25°C. Lower temperatures can cause permanent damage to the solution.
<b>Cleaning solvent</b>	Tradesolve 9.
<b>Dilution solvent</b>	TradePUR RC261 is supplied ready to use. No dilution required.

**Important Notice**

Data contained in this document is for information only and is believed to be reliable. Trade Grade Products Ltd (TGP) cannot assume responsibility for results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability of the product for any specific purpose and TGP is pleased to provide a sample upon request.

Before using this product ensure that you have been supplied with and have read carefully the following information.

- The hazard label (complying with latest CDG/CPL regulations) applied to the container.
- Material Safety Data Sheet, TradePUR RC261.